

JET Combination Belt/Disc S

Model JSG-6DC



Machine Purpose: To remove material, shape and finish wood and other materials

- Drum Sander: For finishing sanding of larger flat areas

Must wear safety glasses while operating machine. Keep. Beware of objects that dangle and could get caught in blades and rollers. **This machine has no built-in safety system.**

STAY TO LEFT OF CENTER OF DISC SANDER.

BELT SANDER	
MATERIAL CAPABILITES	WOOD, ACRYLIC
MINIMUM MATERIAL WIDTH	1/8 INCH
MINIMUM MATERIAL THICKNESS	1/8
MINIMUM MATERIAL LENGTH	1 INCH
MAXIMUM MATERIAL WIDTH	N/A
MAXIMUM MATERIAL LENGTH	AMPLE INFEEED/OUTFEED CLEARANCE

DISC SANDER	
MATERIAL CAPABILITES	WOOD, ACRYLIC
MINIMUM MATERIAL WIDTH	1/8 INCH
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MINIMUM MATERIAL LENGTH	1 INCH
MAXIMUM MATERIAL WIDTH	N/A
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MATERIAL PREP	
GLUED UP MATERIAL	GLUE MUST BE FULLY DRY (12 HOURS OR MORE) BEFORE RUNNING IT THOUGH. GLUE & GLUE DRIPS MUST BE SCRAPPED OFF MATERIAL BEFORE RUNNING THROUGH.

EQUIPMENT OPERATION	
1)	MAKE SURE MACHINE IS PLUGGED INTO PROPER OUTLET.
2)	CHECK TO INSURE ALL LOCKS ARE SECURED DOWN BEFORE STARTING.
3)	CHECK FENCE IS AT NEEDED ANGLE.
4)	ADJUST GUARD TO HOVER JUST ABOVE MATERIAL
5)	IF THE WOOD TO BE JOINTED IS CUPPED OR BOWED, PLACE THE CONCAVE SIDE DOWN, TAKE LIGHT CUTS UNTIL THE SURFACE IS FLAT. 1/16 MATERIAL REMOVAL IS OPTIMAL
6)	MARK BOARD TO GAUGE PROPER MATERIAL CUTTING & PRESSURE.
7)	TURN MACHINE ON BY PRESSING GREEN BUTTON LOCATED ON LEFT OF MACHINE.
8)	AT START OF CUT, THE LEFT HAND HOLDS THE YELLOW PADDLE ATOP THE WORK PIECE FIRMLY AGAINST THE INFEED TABLE AND FENCE WHILE THE RIGHT HAND PUSHES THE WORKPIECE IN A SMOOTH, EVEN MOTION TOWARD THE CUTTER HEAD.
9)	AFTER CUT IS UNDER WAY, THE NEW SURFACE RESTS FIRMLY ON THE OUTFEED TABLE. THE LEFT HAND IS TRANSFERRED TO THE OUTFEED SIDE AND PRESSES DOWN ON THE WORK PIECE AT THE SAME TIME MAINTAINING FLAT CONTACT WITH THE FENCE.
10)	THE RIGHT HAND PRESSES THE WORK PIECE FORWARD AND BEFORE THE RIGHT HAND REACHES THE CUTTERHEAD IT SHOULD BE MOVED TO THE MATERIAL ON THE OUTFEED SIDE THE BED AND PULL REST OF MATERIAL THROUGH CUTTER HEAD.